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6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|-----------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8000 | 运转监视 a 接点 | ○ | ○ | ○ | ON | √ | × |
| M8001 | 运转监视 b 接点 | ○ | ○ | ○ | OFF | √ | × |
| M8002 | 启始脉波 a 接点 | ○ | ○ | ○ | --- | √ | × |
| M8003 | 启始脉波 b 接点 | ○ | ○ | ○ | --- | √ | × |
| M8004 | 错误产生 | ○ | ○ | ○ | OFF | √ | × |
| M8005 | | | | | | | |
| M8006 | | | | | | | |
| M8007 | | | | | | | |
| M8008 | 断电检出 | ○ | ○ | ○ | OFF | √ | × |
| M8009 | 24Vdc 过低 | ○ | ○ | ○ | OFF | √ | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|--------------------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8010 | | | | | | | |
| M8011 | 10ms 频率 5ms ON 5ms OFF | ○ | ○ | ○ | --- | √ | × |
| M8012 | 100ms 频率 50ms ON 50ms OFF | ○ | ○ | ○ | --- | √ | × |
| M8013 | 1.0sec 频率 0.5sec ON 0.5sec OFF | ○ | ○ | ○ | --- | √ | × |
| M8014 | 1.0min 频率 0.5min ON 0.5min OFF | ○ | ○ | ○ | --- | √ | × |
| M8015 | | | | | | | |
| M8016 | | | | | | | |
| M8017 | | | | | | | |
| M8018 | | | | | | | |
| M8019 | Real Time Data Error Flag | ○ | ○ | ○ | OFF | √ | √ |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8020 | 零旗号 | ○ | ○ | ○ | OFF | √ | √ |
| M8021 | 借位旗号 | ○ | ○ | ○ | OFF | √ | √ |
| M8022 | 进位旗号 | ○ | ○ | ○ | OFF | √ | √ |
| M8023 | | | | | | | |
| M8024 | | | | | | | |
| M8025 | | | | | | | |
| M8026 | | | | | | | |
| M8027 | | | | | | | |
| M8028 | | | | | | | |
| M8029 | 指令执行完毕旗号 | ○ | ○ | ○ | OFF | √ | √ |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|--------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8030 | | | | | | | |
| M8031 | | | | | | | |
| M8032 | | | | | | | |
| M8033 | | | | | | | |
| M8034 | ON 时所有输出禁止 | ○ | ○ | ○ | OFF | √ | √ |
| M8035 | Run/Stop 旗标 | ○ | ○ | ○ | --- | √ | √ |
| M8036 | 强制 run mode | ○ | ○ | ○ | --- | √ | √ |
| M8037 | 强制 stop mode | ○ | ○ | ○ | --- | √ | √ |
| M8038 | | | | | | | |
| M8039 | 固定扫描时间模式旗号 | ○ | ○ | ○ | OFF | √ | √ |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8000 | Watchdog timer (ms) | ○ | ○ | ○ | 100 | √ | √ |
| D8001 | 型式及版本 22102 | ○ | ○ | ○ | --- | √ | × |
| D8002 | 内存容量 2:2K, 4:4K, 8:8KSteps | ○ | ○ | ○ | --- | √ | √ |
| D8003 | 内存种类 | ○ | ○ | ○ | --- | √ | × |
| D8004 | 错误代码 | ○ | ○ | ○ | 0 | √ | × |
| D8005 | --- | | | | | | |
| D8006 | --- | | | | | | |
| D8007 | | | | | | | |
| D8008 | | | | | | | |
| D8009 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|---------------------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8010 | 现在扫描时间 (单位 = 0.1ms) | ○ | ○ | ○ | 10 | √ | × |
| D8011 | 最小扫描时间 (单位 = 0.1ms) | ○ | ○ | ○ | 10 | √ | × |
| D8012 | 最大扫描时间 (单位 = 0.1ms) | ○ | ○ | ○ | 10 | √ | × |
| D8013 | 秒 (0 - 59) | ○ | ○ | ○ | 0 | √ | √ |
| D8014 | 分 (0 - 59) | ○ | ○ | ○ | 0 | √ | √ |
| D8015 | 时 (0 - 23) | ○ | ○ | ○ | 12 | √ | √ |
| D8016 | 日 (1 - 31) | ○ | ○ | ○ | 11 | √ | √ |
| D8017 | 月 (1 - 12) | ○ | ○ | ○ | 08 | √ | √ |
| D8018 | 年 (西年下二位) | ○ | ○ | ○ | 03 | √ | √ |
| D8019 | 星期 (日 - 六) | ○ | ○ | ○ | 1 | √ | √ |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|------------------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8020 | X000~007 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8021 | X010~017 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8022 | X020~027 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8023 | X030~037 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8024 | X040~047 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8025 | X050~057 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8026 | X060~067 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8027 | X070~078 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8028 | Z index register | ○ | ○ | ○ | 0 | √ | √ |
| D8029 | V index register | ○ | ○ | ○ | 0 | √ | √ |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|---------------------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8030 | X100~107 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8031 | X110~117 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8032 | X120~127 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8033 | X130~137 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8034 | X140~147 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8035 | X150~157 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8036 | X160~167 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8037 | X170~177 延迟时间 | ○ | ○ | ○ | 5 | √ | √ |
| D8038 | End of User Program Step Number | ○ | ○ | ○ | --- | √ | × |
| D8039 | 固定扫描时间 (ms) | ○ | ○ | ○ | --- | √ | √ |

※ D8001: 22 102

↑ 版本 V1.02

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|-------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8040 | | | | | | | |
| M8041 | | | | | | | |
| M8042 | | | | | | | |
| M8043 | | | | | | | |
| M8044 | | | | | | | |
| M8045 | | | | | | | |
| M8046 | STL 状态设定 ON | ○ | ○ | ○ | OFF | √ | √ |
| M8047 | STL 监视有效 | ○ | ○ | ○ | OFF | √ | √ |
| M8048 | | | | | | | |
| M8049 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|---------------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8050 | I0xx ON 时中断禁止 | ○ | ○ | ○ | ON | √ | √ |
| M8051 | I1xx ON 时中断禁止 | ○ | ○ | ○ | ON | √ | √ |
| M8052 | I2xx ON 时中断禁止 | ○ | ○ | ○ | ON | √ | √ |
| M8053 | I3xx ON 时中断禁止 | ○ | ○ | ○ | ON | √ | √ |
| M8054 | I4xx ON 时中断禁止 | ○ | ○ | ○ | ON | √ | √ |
| M8055 | I5xx ON 时中断禁止 | ○ | ○ | ○ | ON | √ | √ |
| M8056 | I6xx ON 时中断禁止 | ○ | ○ | ○ | ON | √ | √ |
| M8057 | I7xx ON 时中断禁止 | ○ | ○ | ○ | ON | √ | √ |
| M8058 | I8xx ON 时中断禁止 | ○ | ○ | ○ | ON | √ | √ |
| M8059 | 禁止使用 | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|---------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8060 | I/O 组合错误 | ○ | ○ | ○ | OFF | √ | × |
| M8061 | PLC 硬件异常 | ○ | ○ | ○ | OFF | √ | × |
| M8062 | 通讯异常(PLC/HPP) | ○ | ○ | ○ | OFF | √ | × |
| M8063 | 通讯异常(并联连结) | ○ | ○ | ○ | OFF | √ | × |
| M8064 | 参数错误 | ○ | ○ | ○ | OFF | √ | × |
| M8065 | 文法错误 | ○ | ○ | ○ | OFF | √ | × |
| M8066 | 程序错误 | ○ | ○ | ○ | OFF | √ | × |
| M8067 | 演算错误 | ○ | ○ | ○ | OFF | √ | × |
| M8068 | 演算错误 | ○ | ○ | ○ | OFF | √ | × |
| M8069 | I/O bus error | ○ | ○ | ○ | OFF | √ | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8070 | 并联连结亲局旗标 | ○ | ○ | ○ | OFF | √ | √ |
| M8071 | 并联连结子局旗标 | ○ | ○ | ○ | OFF | √ | √ |
| M8072 | Reserved | ○ | ○ | ○ | OFF | √ | × |
| M8073 | 并联连结亲局逾时旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8074 | | | | | | | |
| M8075 | 取样追迹准备开始命令 | | | | | | |
| M8076 | 取样追迹准备完成命令 | | | | | √ | √ |
| M8077 | 取样追迹实行中信号 | | | | | √ | × |
| M8078 | Sampling Trace | ○ | ○ | ○ | OFF | - | - |
| M8079 | Reserved | ○ | ○ | ○ | OFF | - | - |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|-------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8040 | STL ON 状态 1 | ○ | ○ | ○ | --- | √ | × |
| D8041 | STL ON 状态 2 | ○ | ○ | ○ | --- | √ | × |
| D8042 | STL ON 状态 3 | ○ | ○ | ○ | --- | √ | × |
| D8043 | STL ON 状态 4 | ○ | ○ | ○ | --- | √ | × |
| D8044 | STL ON 状态 5 | ○ | ○ | ○ | --- | √ | × |
| D8045 | STL ON 状态 6 | ○ | ○ | ○ | --- | √ | × |
| D8046 | STL ON 状态 7 | ○ | ○ | ○ | --- | √ | × |
| D8047 | STL ON 状态 8 | ○ | ○ | ○ | --- | √ | × |
| D8048 | | | | | | | |
| D8049 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|-------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8050 | I0xx 中断向量地址 | ○ | ○ | ○ | --- | √ | × |
| D8051 | I1xx 中断向量地址 | ○ | ○ | ○ | --- | √ | × |
| D8052 | I2xx 中断向量地址 | ○ | ○ | ○ | --- | √ | × |
| D8053 | I3xx 中断向量地址 | ○ | ○ | ○ | --- | √ | × |
| D8054 | I4xx 中断向量地址 | ○ | ○ | ○ | --- | √ | × |
| D8055 | I5xx 中断向量地址 | ○ | ○ | ○ | --- | √ | × |
| D8056 | I6xx 中断向量地址 | ○ | ○ | ○ | --- | √ | × |
| D8057 | I7xx 中断向量地址 | ○ | ○ | ○ | --- | √ | × |
| D8058 | I8xx 中断向量地址 | ○ | ○ | ○ | --- | √ | × |
| D8059 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8060 | I/O 组合错误 | ○ | ○ | ○ | --- | √ | × |
| D8061 | PLC 硬件错误 | ○ | ○ | ○ | --- | √ | × |
| D8062 | 通讯异常 | ○ | ○ | ○ | --- | √ | × |
| D8063 | 通讯异常 | ○ | ○ | ○ | --- | √ | × |
| D8064 | 参数错误 | ○ | ○ | ○ | --- | √ | × |
| D8065 | 文法错误 | ○ | ○ | ○ | --- | √ | × |
| D8066 | 回路错误 | ○ | ○ | ○ | --- | √ | × |
| D8067 | 演算错误 | ○ | ○ | ○ | --- | √ | × |
| D8068 | 错误代码 | ○ | ○ | ○ | --- | √ | × |
| D8069 | 错误步序 | ○ | ○ | ○ | --- | √ | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|---------------------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8070 | 并联连结逾时缓存器(ms) | ○ | ○ | ○ | --- | √ | √ |
| D8071 | | | | | | | |
| D8072 | 并联连结所费时间(ms) | ○ | ○ | ○ | --- | √ | × |
| D8073 | | | | | | | |
| D8074 | 取样剩余次数 | ○ | ○ | ○ | --- | √ | × |
| D8075 | 取样次数设定(1-256) | ○ | ○ | ○ | --- | √ | √ |
| D8076 | 取样周期时间设定<<0:每周期取样, 1:10ms 取样一次… | ○ | ○ | ○ | --- | √ | √ |
| D8077 | 取样追迹条件指定 | ○ | ○ | ○ | --- | √ | √ |
| D8078 | 有条件取样追迹的组件编号设定 | ○ | ○ | ○ | --- | √ | √ |
| D8079 | 取样数据指针 | ○ | ○ | ○ | --- | √ | × |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8080 | 禁止使用 | | | | --- | - | × |
| M8081 | 禁止使用 | | | | --- | - | × |
| M8082 | 禁止使用 | | | | --- | - | × |
| M8083 | 禁止使用 | | | | --- | - | × |
| M8084 | 禁止使用 | | | | --- | - | × |
| M8085 | 禁止使用 | | | | --- | - | × |
| M8086 | 禁止使用 | | | | --- | - | × |
| M8087 | 禁止使用 | | | | --- | - | × |
| M8088 | 禁止使用 | | | | --- | - | × |
| M8089 | 禁止使用 | | | | --- | - | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|--------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8090 | 禁止使用 | | | | --- | - | × |
| M8091 | 禁止使用 | | | | --- | - | × |
| M8092 | 禁止使用 | | | | --- | - | × |
| M8093 | 禁止使用 | | | | --- | - | × |
| M8094 | 禁止使用 | | | | --- | - | × |
| M8095 | 禁止使用 | | | | --- | - | × |
| M8096 | 禁止使用 | | | | --- | - | × |
| M8097 | 禁止使用 | | | | --- | - | × |
| M8098 | 禁止使用 | | | | --- | - | × |
| M8099 | 高速环型计数器致能旗号(0.1ms) | | ○ | ○ | --- | √ | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8100 | 禁止使用 | | | | --- | - | × |
| M8101 | 禁止使用 | | | | --- | - | × |
| M8102 | 禁止使用 | | | | --- | - | × |
| M8103 | 禁止使用 | | | | --- | - | × |
| M8104 | 禁止使用 | | | | --- | - | × |
| M8105 | 禁止使用 | | | | --- | - | × |
| M8106 | 禁止使用 | | | | --- | - | × |
| M8107 | 禁止使用 | | | | --- | - | × |
| M8108 | 禁止使用 | | | | --- | - | × |
| M8109 | 禁止使用 | | | | --- | - | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|------------------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8110 | 2AD-CH1 电压(OFF)或电流(ON)监视选择旗号 | ○ | ○ | ○ | --- | √ | √ |
| M8111 | 2AD-CH2 电压(OFF)或电流(ON)监视选择旗号 | ○ | ○ | ○ | --- | √ | √ |
| M8112 | 2AD-CH1 致能旗号 | ○ | ○ | ○ | --- | √ | √ |
| M8113 | 2AD-CH2 致能旗号 | ○ | ○ | ○ | --- | √ | √ |
| M8114 | 2TC-CH1 致能旗号 | ○ | ○ | ○ | --- | √ | √ |
| M8115 | 2TC-CH2 致能旗号 | ○ | ○ | ○ | --- | √ | √ |
| M8116 | 2PT-CH1 致能旗号 | ○ | ○ | ○ | --- | √ | √ |
| M8117 | 2PT-CH2 致能旗号 | ○ | ○ | ○ | --- | √ | √ |
| M8118 | 2LD-CH1 致能旗号 | ○ | ○ | ○ | --- | √ | √ |
| M8119 | 2LD-CH2 致能旗号 | ○ | ○ | ○ | --- | √ | √ |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|---------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8080 | 取样位组件编号 No.00 | | | | --- | - | × |
| D8081 | 取样位组件编号 No.01 | | | | --- | - | × |
| D8082 | 取样位组件编号 No.02 | | | | --- | - | × |
| D8083 | 取样位组件编号 No.03 | | | | --- | - | × |
| D8084 | 取样位组件编号 No.04 | | | | --- | - | × |
| D8085 | 取样位组件编号 No.05 | | | | --- | - | × |
| D8086 | 取样位组件编号 No.06 | | | | --- | - | × |
| D8087 | 取样位组件编号 No.07 | | | | --- | - | × |
| D8088 | 取样位组件编号 No.08 | | | | --- | - | × |
| D8089 | 取样位组件编号 No.09 | | | | --- | - | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|-------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8090 | 取样位组件编号 No.10 | | | | --- | - | × |
| D8091 | 取样位组件编号 No.11 | | | | --- | - | × |
| D8092 | 取样位组件编号 No.12 | | | | --- | - | × |
| D8093 | 取样位组件编号 No.13 | | | | --- | - | × |
| D8094 | 取样位组件编号 No.14 | | | | --- | - | × |
| D8095 | 取样位组件编号 No.15 | | | | --- | - | × |
| D8096 | 取样字符组件编号 No.00 | | | | --- | - | × |
| D8097 | 取样字符组件编号 No.01 | | | | --- | - | × |
| D8098 | 取样字符组件编号 No.02 | | | | --- | - | × |
| D8099 | 加算环型计数器(单位:0.1ms) | | | | --- | - | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8100 | 系统保留, 禁止使用 | | | | --- | - | × |
| D8101 | 系统保留, 禁止使用 | | | | --- | - | × |
| D8102 | 内存容量 2:2K, 4:4K, 8:8KSteps | | ○ | ○ | --- | √ | × |
| D8103 | 系统保留, 禁止使用 | | | | --- | - | × |
| D8104 | 系统保留, 禁止使用 | | | | --- | - | × |
| D8105 | 系统保留, 禁止使用 | | | | --- | - | × |
| D8106 | 系统保留, 禁止使用 | | | | --- | - | × |
| D8107 | 系统保留, 禁止使用 | | | | --- | - | × |
| D8108 | 系统保留, 禁止使用 | | | | --- | - | × |
| D8109 | 系统保留, 禁止使用 | | | | --- | - | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|-----------------------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8110 | 2AD, TC, PT, 2LD 参数 (参阅使用说明书) | ○ | ○ | ○ | --- | √ | √ |
| D8111 | 2AD, TC, PT, 2LD 参数 (参阅使用说明书) | ○ | ○ | ○ | --- | √ | √ |
| D8112 | 2AD-CH1 测量值 | ○ | ○ | ○ | 0 | √ | × |
| D8113 | 2AD-CH2 测量值 | ○ | ○ | ○ | 0 | √ | × |
| D8114 | 2AD, TC, PT, LD 参数 (参阅 2AD 使用说明书) | ○ | ○ | ○ | --- | √ | √ |
| D8115 | 2AD, TC, PT, LD 参数 (参阅 2AD 使用说明书) | ○ | ○ | ○ | --- | √ | √ |
| D8116 | 2AD, TC, PT, LD 参数 (参阅 2AD 使用说明书) | ○ | ○ | ○ | --- | √ | √ |
| D8117 | 2AD, TC, PT, LD 参数 (参阅 2AD 使用说明书) | ○ | ○ | ○ | --- | √ | √ |
| D8118 | 内部系统保留用, 禁止使用 | | | | --- | - | × |
| D8119 | 内部系统保留用, 禁止使用 | | | | --- | - | × |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8120 | Reserved | | | | OFF | - | - |
| M8121 | 送信等待旗号 | ○ | ○ | ○ | OFF | √ | √ |
| M8122 | 要求送信旗号 | ○ | ○ | ○ | OFF | √ | √ |
| M8123 | 受信完毕旗号 | ○ | ○ | ○ | OFF | √ | √ |
| M8124 | 载波检出旗号 | ○ | ○ | ○ | OFF | √ | √ |
| M8125 | | | | | --- | | |
| M8126 | | | | | --- | | |
| M8127 | | | | | --- | | |
| M8128 | CRC 侦误旗标 | ○ | ○ | ○ | OFF | √ | × |
| M8129 | LRC 侦误旗标 | ○ | ○ | ○ | OFF | √ | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|---------------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8130 | Y00 FNC(57) PLSY 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8131 | Y01 FNC(57) PLSY 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8132 | Y02 FNC(57) PLSY 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8133 | Y03 FNC(57) PLSY 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8134 | Y00 FNC(59) PLSR 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8135 | Y01 FNC(59) PLSR 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8136 | Y02 FNC(59) PLSR 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8137 | Y03 FNC(59) PLSR 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8138 | Y00 FNC(59) PLSR 零点复归忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8139 | Y01 FNC(59) PLSR 零点复归忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|---------------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8140 | Y02 FNC(59) PLSR 零点复归忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8141 | Y03 FNC(59) PLSR 零点复归忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8142 | Y00 FNC(157) PLSV 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8143 | Y01 FNC(157) PLSV 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8144 | Y02 FNC(157) PLSV 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8145 | Y03 FNC(157) PLSV 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8146 | Y00 FNC(158) DRVI 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8147 | Y01 FNC(158) DRVI 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8148 | Y02 FNC(158) DRVI 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8149 | Y03 FNC(158) DRVI 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|---------------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8150 | Y00 FNC(159) DRVA 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8151 | Y01 FNC(159) DRVA 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8152 | Y02 FNC(159) DRVA 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8153 | Y03 FNC(159) DRVA 忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8154 | Y00 FNC(156) ZRN 零点复归忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8155 | Y01 FNC(156) ZRN 零点复归忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8156 | Y02 FNC(156) ZRN 零点复归忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8157 | Y03 FNC(156) ZRN 零点复归忙碌旗号 | ○ | ○ | ○ | OFF | √ | × |
| M8158 | Reserved | | | | | | |
| M8159 | Reserved | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|-------------|-----------------|-----------------|-----------------|-------|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8120 | 通讯格式 | ○ | ○ | ○ | 0386h | √ | √ |
| D8121 | 站号 | ○ | ○ | ○ | 00h | √ | √ |
| D8122 | 送信资料残留数 | ○ | ○ | ○ | --- | √ | √ |
| D8123 | 受信资料数 | ○ | ○ | ○ | --- | √ | √ |
| D8124 | 前端 (STX) | ○ | ○ | ○ | 02h | √ | √ |
| D8125 | 终端 1 (ETX1) | ○ | ○ | ○ | 03h | √ | √ |
| D8126 | 终端 2 (ETX2) | ○ | ○ | ○ | --- | √ | √ |
| D8127 | | | | | | | |
| D8128 | | | | | | | |
| D8129 | 过时检出 (ms) | ○ | ○ | ○ | 200 | √ | √ |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|-----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8130 | | | | | | | |
| D8131 | | | | | | | |
| D8132 | | | | | | | |
| D8133 | | | | | | | |
| D8134 | Y0 实时绝对位置 | | | ○ | | √ | × |
| D8135 | | | | | | | |
| D8136 | Y1 实时绝对位置 | | | ○ | | √ | × |
| D8137 | | | | | | | |
| D8138 | Y2 实时绝对位置 | | | ○ | | √ | × |
| D8139 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|-----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8140 | Y3 实时绝对位置 | | | ○ | | √ | × |
| D8141 | | | | | | | |
| D8142 | Y4 实时绝对位置 | | | ○ | | √ | × |
| D8143 | | | | | | | |
| D8144 | Y5 实时绝对位置 | | | ○ | | √ | × |
| D8145 | | | | | | | |
| D8146 | | | | | | | |
| D8147 | | | | | | | |
| D8148 | | | | | | | |
| D8149 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8150 | | | | | | | |
| D8151 | | | | | | | |
| D8152 | | | | | | | |
| D8153 | | | | | | | |
| D8154 | | | | | | | |
| D8155 | | | | | | | |
| D8156 | | | | | | | |
| D8157 | | | | | | | |
| D8158 | | | | | | | |
| D8159 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|---|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8160 | SWAP 机能有效 | ○ | ○ | ○ | OFF | √ | √ |
| M8161 | 8/16 位选择旗号 | ○ | ○ | ○ | --- | √ | √ |
| M8162 | Y00 FNC(59) PLSR 读取 MarkSensorOnPosition 旗号 | | | | | | |
| M8163 | Y01 FNC(59) PLSR 读取 MarkSensorOnPosition 旗号 | | | | | | |
| M8164 | Y02 FNC(59) PLSR 读取 MarkSensorOnPosition 旗号 | | | | | | |
| M8165 | Y03 FNC(59) PLSR 读取 MarkSensorOnPosition 旗号 | | | | | | |
| M8166 | 外部中断立即执行旗号 | | | | | | |
| M8167 | 不执行 I/O(X010~X177)(Y010~Y177)存取旗号 | | | | | | |
| M8168 | | | | | | | |
| M8169 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8170 | X00 截取脉波 | ○ | ○ | ○ | OFF | √ | √ |
| M8171 | X01 截取脉波 | ○ | ○ | ○ | OFF | √ | √ |
| M8172 | X02 截取脉波 | ○ | ○ | ○ | OFF | √ | √ |
| M8173 | X03 截取脉波 | ○ | ○ | ○ | OFF | √ | √ |
| M8174 | X04 截取脉波 | ○ | ○ | ○ | OFF | √ | √ |
| M8175 | X05 截取脉波 | ○ | ○ | ○ | OFF | √ | √ |
| M8176 | X06 截取脉波 | ○ | ○ | ○ | OFF | √ | √ |
| M8177 | X07 截取脉波 | ○ | ○ | ○ | OFF | √ | √ |
| M8178 | Reserved | | | | | | |
| M8179 | Reserved | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|---------------------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8180 | Y00 FNC(59) PLSR 比例跟随忙碌旗号 | | ○ | ○ | OFF | √ | × |
| M8181 | Y01 FNC(59) PLSR 比例跟随忙碌旗号 | | ○ | ○ | OFF | √ | × |
| M8182 | Y02 FNC(59) PLSR 比例跟随忙碌旗号 | | ○ | ○ | OFF | √ | × |
| M8183 | Y03 FNC(59) PLSR 比例跟随忙碌旗号 | | ○ | ○ | OFF | √ | × |
| M8184 | Y00 忙碌旗号 | | | | | | |
| M8185 | Y01 忙碌旗号 | | | | | | |
| M8186 | Y02 忙碌旗号 | | | | | | |
| M8187 | Y03 忙碌旗号 | | | | | | |
| M8188 | Y04 忙碌旗号 (虚拟轴) | | | | | | |
| M8189 | Reserved | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8190 | Reserved | | | | | | |
| M8191 | Reserved | | | | | | |
| M8192 | Reserved | | | | | | |
| M8193 | Reserved | | | | | | |
| M8194 | Reserved | | | | | | |
| M8195 | Reserved | | | | | | |
| M8196 | Reserved | | | | | | |
| M8197 | Reserved | | | | | | |
| M8198 | Reserved | | | | | | |
| M8199 | Reserved | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8160 | | | | | | | |
| D8161 | | | | | | | |
| D8162 | | | | | | | |
| D8163 | | | | | | | |
| D8164 | | | | | | | |
| D8165 | | | | | | | |
| D8166 | | | | | | | |
| D8167 | | | | | | | |
| D8168 | | | | | | | |
| D8169 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8170 | | | | | | | |
| D8171 | | | | | | | |
| D8172 | | | | | | | |
| D8173 | | | | | | | |
| D8174 | | | | | | | |
| D8175 | | | | | | | |
| D8176 | | | | | | | |
| D8177 | | | | | | | |
| D8178 | | | | | | | |
| D8179 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|-----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8180 | Z0 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8181 | V0 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8182 | Z1 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8183 | V1 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8184 | Z2 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8185 | V2 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8186 | Z3 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8187 | V3 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8188 | Z4 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8189 | V4 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|-----------------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8190 | Z5 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8191 | V5 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8192 | Z6 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8193 | V6 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8194 | Z7 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8195 | V7 缓存器的内容 | ○ | ○ | ○ | 0 | √ | √ |
| D8196 | Xchannel number | ○ | ○ | ○ | 15 | √ | √ |
| D8197 | Ychannel number | ○ | ○ | ○ | 15 | √ | √ |
| D8198 | 禁止使用 | | | | | √ | √ |
| D8199 | 禁止使用 | | | | | √ | √ |

※ 减少 D8196,D8197 channel number 数值, 可节省扫描时间(scantime).

上数/下数计数器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|---------------------|--|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8200 M8234 | 当 M8xxx=1, 对应 Cxxx 为下数计数器 当 M8xxx=0, 对应 Cxxx 为上数计数器 | ○ | ○ | ○ | --- | √ | √ |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|---------------------|----------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8200 D8234 | 内部系统保留区域, 切勿使用 | ○ | ○ | ○ | --- | - | × |

高速计数器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|---------------------|---|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8235 M8245 | 当 M8xxx=1, 对应 Cxxx 为下数计数器 当 M8xxx=0, 对应 Cxxx 为上数计数器 | ○ | ○ | ○ | --- | √ | √ |
| M8246 M8259 | 当 Cxxx 为下数计数器时, 对应 M8xxx 为 ON. 当 Cxxx 为上数计数器时, 对应 M8xxx 为 OFF. | ○ | ○ | ○ | --- | √ | × |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|---------------------|----------------|-----------------|-----------------|-----------------|-----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8235 D8245 | 内部系统保留区域, 切勿使用 | ○ | ○ | ○ | --- | - | × |
| D8246 D8259 | 内部系统保留区域, 切勿使用 | ○ | ○ | ○ | --- | - | × |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8260 | | | | | | | |
| M8261 | | | | | | | |
| M8262 | | | | | | | |
| M8263 | | | | | | | |
| M8264 | | | | | | | |
| M8265 | | | | | | | |
| M8266 | | | | | | | |
| M8267 | | | | | | | |
| M8268 | | | | | | | |
| M8269 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8270 | | | | | | | |
| M8271 | | | | | | | |
| M8272 | | | | | | | |
| M8273 | | | | | | | |
| M8274 | | | | | | | |
| M8275 | | | | | | | |
| M8276 | | | | | | | |
| M8277 | | | | | | | |
| M8278 | | | | | | | |
| M8279 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8280 | | | | | | | |
| M8281 | | | | | | | |
| M8282 | | | | | | | |
| M8283 | | | | | | | |
| M8284 | | | | | | | |
| M8285 | | | | | | | |
| M8286 | | | | | | | |
| M8287 | | | | | | | |
| M8288 | | | | | | | |
| M8289 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8290 | | | | | | | |
| M8291 | | | | | | | |
| M8292 | | | | | | | |
| M8293 | | | | | | | |
| M8294 | | | | | | | |
| M8295 | | | | | | | |
| M8296 | | | | | | | |
| M8297 | | | | | | | |
| M8298 | | | | | | | |
| M8299 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8260 | | | | | | | |
| D8261 | | | | | | | |
| D8262 | | | | | | | |
| D8263 | | | | | | | |
| D8264 | | | | | | | |
| D8265 | | | | | | | |
| D8266 | | | | | | | |
| D8267 | | | | | | | |
| D8268 | | | | | | | |
| D8269 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8270 | | | | | | | |
| D8271 | | | | | | | |
| D8272 | | | | | | | |
| D8273 | | | | | | | |
| D8274 | | | | | | | |
| D8275 | | | | | | | |
| D8276 | | | | | | | |
| D8277 | | | | | | | |
| D8278 | | | | | | | |
| D8279 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8280 | | | | | | | |
| D8281 | | | | | | | |
| D8282 | | | | | | | |
| D8283 | | | | | | | |
| D8284 | | | | | | | |
| D8285 | | | | | | | |
| D8286 | | | | | | | |
| D8287 | | | | | | | |
| D8288 | | | | | | | |
| D8289 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8290 | | | | | | | |
| D8291 | | | | | | | |
| D8292 | | | | | | | |
| D8293 | | | | | | | |
| D8294 | | | | | | | |
| D8295 | | | | | | | |
| D8296 | | | | | | | |
| D8297 | | | | | | | |
| D8298 | | | | | | | |
| D8299 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8300 | | | | | | | |
| M8301 | | | | | | | |
| M8302 | | | | | | | |
| M8303 | | | | | | | |
| M8304 | | | | | | | |
| M8305 | | | | | | | |
| M8306 | | | | | | | |
| M8307 | | | | | | | |
| M8308 | | | | | | | |
| M8309 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8310 | | | | | | | |
| M8311 | | | | | | | |
| M8312 | | | | | | | |
| M8313 | | | | | | | |
| M8314 | | | | | | | |
| M8315 | | | | | | | |
| M8316 | | | | | | | |
| M8317 | | | | | | | |
| M8318 | | | | | | | |
| M8319 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8320 | | | | | | | |
| M8321 | | | | | | | |
| M8322 | | | | | | | |
| M8323 | | | | | | | |
| M8324 | | | | | | | |
| M8325 | | | | | | | |
| M8326 | | | | | | | |
| M8327 | | | | | | | |
| M8328 | | | | | | | |
| M8329 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8330 | | | | | | | |
| M8331 | | | | | | | |
| M8332 | | | | | | | |
| M8333 | | | | | | | |
| M8334 | | | | | | | |
| M8335 | | | | | | | |
| M8336 | | | | | | | |
| M8337 | | | | | | | |
| M8338 | | | | | | | |
| M8339 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8300 | | | | | | | |
| D8301 | | | | | | | |
| D8302 | | | | | | | |
| D8303 | | | | | | | |
| D8304 | | | | | | | |
| D8305 | | | | | | | |
| D8306 | | | | | | | |
| D8307 | | | | | | | |
| D8308 | | | | | | | |
| D8309 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8310 | | | | | | | |
| D8311 | | | | | | | |
| D8312 | | | | | | | |
| D8313 | | | | | | | |
| D8314 | | | | | | | |
| D8315 | | | | | | | |
| D8316 | | | | | | | |
| D8317 | | | | | | | |
| D8318 | | | | | | | |
| D8319 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8320 | | | | | | | |
| D8321 | | | | | | | |
| D8322 | | | | | | | |
| D8323 | | | | | | | |
| D8324 | | | | | | | |
| D8325 | | | | | | | |
| D8326 | | | | | | | |
| D8327 | | | | | | | |
| D8328 | | | | | | | |
| D8329 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8330 | | | | | | | |
| D8331 | | | | | | | |
| D8332 | | | | | | | |
| D8333 | | | | | | | |
| D8334 | | | | | | | |
| D8335 | | | | | | | |
| D8336 | | | | | | | |
| D8337 | | | | | | | |
| D8338 | | | | | | | |
| D8339 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8340 | | | | | | | |
| M8341 | | | | | | | |
| M8342 | | | | | | | |
| M8343 | | | | | | | |
| M8344 | | | | | | | |
| M8345 | | | | | | | |
| M8346 | | | | | | | |
| M8347 | | | | | | | |
| M8348 | | | | | | | |
| M8349 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8350 | | | | | | | |
| M8351 | | | | | | | |
| M8352 | | | | | | | |
| M8353 | | | | | | | |
| M8354 | | | | | | | |
| M8355 | | | | | | | |
| M8356 | | | | | | | |
| M8357 | | | | | | | |
| M8358 | | | | | | | |
| M8359 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8360 | | | | | | | |
| M8361 | | | | | | | |
| M8362 | | | | | | | |
| M8363 | | | | | | | |
| M8364 | | | | | | | |
| M8365 | | | | | | | |
| M8366 | | | | | | | |
| M8367 | | | | | | | |
| M8368 | | | | | | | |
| M8369 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8370 | | | | | | | |
| M8371 | | | | | | | |
| M8372 | | | | | | | |
| M8373 | | | | | | | |
| M8374 | | | | | | | |
| M8375 | | | | | | | |
| M8376 | | | | | | | |
| M8377 | | | | | | | |
| M8378 | | | | | | | |
| M8379 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8340 | | | | | | | |
| D8341 | | | | | | | |
| D8342 | | | | | | | |
| D8343 | | | | | | | |
| D8344 | | | | | | | |
| D8345 | | | | | | | |
| D8346 | | | | | | | |
| D8347 | | | | | | | |
| D8348 | | | | | | | |
| D8349 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8350 | | | | | | | |
| D8351 | | | | | | | |
| D8352 | | | | | | | |
| D8353 | | | | | | | |
| D8354 | | | | | | | |
| D8355 | | | | | | | |
| D8356 | | | | | | | |
| D8357 | | | | | | | |
| D8358 | | | | | | | |
| D8359 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8360 | | | | | | | |
| D8361 | | | | | | | |
| D8362 | | | | | | | |
| D8363 | | | | | | | |
| D8364 | | | | | | | |
| D8365 | | | | | | | |
| D8366 | | | | | | | |
| D8367 | | | | | | | |
| D8368 | | | | | | | |
| D8369 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8370 | | | | | | | |
| D8371 | | | | | | | |
| D8372 | | | | | | | |
| D8373 | | | | | | | |
| D8374 | | | | | | | |
| D8375 | | | | | | | |
| D8376 | | | | | | | |
| D8377 | | | | | | | |
| D8378 | | | | | | | |
| D8379 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8380 | | | | | | | |
| M8381 | | | | | | | |
| M8382 | | | | | | | |
| M8383 | | | | | | | |
| M8384 | | | | | | | |
| M8385 | | | | | | | |
| M8386 | | | | | | | |
| M8387 | | | | | | | |
| M8388 | | | | | | | |
| M8389 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8390 | | | | | | | |
| M8391 | | | | | | | |
| M8392 | | | | | | | |
| M8393 | | | | | | | |
| M8394 | | | | | | | |
| M8395 | | | | | | | |
| M8396 | | | | | | | |
| M8397 | | | | | | | |
| M8398 | | | | | | | |
| M8399 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8400 | | | | | | | |
| M8401 | | | | | | | |
| M8402 | | | | | | | |
| M8403 | | | | | | | |
| M8404 | | | | | | | |
| M8405 | | | | | | | |
| M8406 | | | | | | | |
| M8407 | | | | | | | |
| M8408 | | | | | | | |
| M8409 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8410 | | | | | | | |
| M8411 | | | | | | | |
| M8412 | | | | | | | |
| M8413 | | | | | | | |
| M8414 | | | | | | | |
| M8415 | | | | | | | |
| M8416 | | | | | | | |
| M8417 | | | | | | | |
| M8418 | | | | | | | |
| M8419 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8380 | | | | | | | |
| D8381 | | | | | | | |
| D8382 | | | | | | | |
| D8383 | | | | | | | |
| D8384 | | | | | | | |
| D8385 | | | | | | | |
| D8386 | | | | | | | |
| D8387 | | | | | | | |
| D8388 | | | | | | | |
| D8389 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8390 | | | | | | | |
| D8391 | | | | | | | |
| D8392 | | | | | | | |
| D8393 | | | | | | | |
| D8394 | | | | | | | |
| D8395 | | | | | | | |
| D8396 | | | | | | | |
| D8397 | | | | | | | |
| D8398 | | | | | | | |
| D8399 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8400 | | | | | | | |
| D8401 | | | | | | | |
| D8402 | | | | | | | |
| D8403 | | | | | | | |
| D8404 | | | | | | | |
| D8405 | | | | | | | |
| D8406 | | | | | | | |
| D8407 | | | | | | | |
| D8408 | | | | | | | |
| D8409 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8410 | | | | | | | |
| D8411 | | | | | | | |
| D8412 | | | | | | | |
| D8413 | | | | | | | |
| D8414 | | | | | | | |
| D8415 | | | | | | | |
| D8416 | | | | | | | |
| D8417 | | | | | | | |
| D8418 | | | | | | | |
| D8419 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8420 | | | | | | | |
| M8421 | | | | | | | |
| M8422 | | | | | | | |
| M8423 | | | | | | | |
| M8424 | | | | | | | |
| M8425 | | | | | | | |
| M8426 | | | | | | | |
| M8427 | | | | | | | |
| M8428 | | | | | | | |
| M8429 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8430 | | | | | | | |
| M8431 | | | | | | | |
| M8432 | | | | | | | |
| M8433 | | | | | | | |
| M8434 | | | | | | | |
| M8435 | | | | | | | |
| M8436 | | | | | | | |
| M8437 | | | | | | | |
| M8438 | | | | | | | |
| M8439 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8440 | | | | | | | |
| M8441 | | | | | | | |
| M8442 | | | | | | | |
| M8443 | | | | | | | |
| M8444 | | | | | | | |
| M8445 | | | | | | | |
| M8446 | | | | | | | |
| M8447 | | | | | | | |
| M8448 | | | | | | | |
| M8449 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8450 | | | | | | | |
| M8451 | | | | | | | |
| M8452 | | | | | | | |
| M8453 | | | | | | | |
| M8454 | | | | | | | |
| M8455 | | | | | | | |
| M8456 | | | | | | | |
| M8457 | | | | | | | |
| M8458 | | | | | | | |
| M8459 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8420 | | | | | | | |
| D8421 | | | | | | | |
| D8422 | | | | | | | |
| D8423 | | | | | | | |
| D8424 | | | | | | | |
| D8425 | | | | | | | |
| D8426 | | | | | | | |
| D8427 | | | | | | | |
| D8428 | | | | | | | |
| D8429 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8430 | | | | | | | |
| D8431 | | | | | | | |
| D8432 | | | | | | | |
| D8433 | | | | | | | |
| D8434 | | | | | | | |
| D8435 | | | | | | | |
| D8436 | | | | | | | |
| D8437 | | | | | | | |
| D8438 | | | | | | | |
| D8439 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8440 | | | | | | | |
| D8441 | | | | | | | |
| D8442 | | | | | | | |
| D8443 | | | | | | | |
| D8444 | | | | | | | |
| D8445 | | | | | | | |
| D8446 | | | | | | | |
| D8447 | | | | | | | |
| D8448 | | | | | | | |
| D8449 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8450 | | | | | | | |
| D8451 | | | | | | | |
| D8452 | | | | | | | |
| D8453 | | | | | | | |
| D8454 | | | | | | | |
| D8455 | | | | | | | |
| D8456 | | | | | | | |
| D8457 | | | | | | | |
| D8458 | | | | | | | |
| D8459 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8460 | | | | | | | |
| M8461 | | | | | | | |
| M8462 | | | | | | | |
| M8463 | | | | | | | |
| M8464 | | | | | | | |
| M8465 | | | | | | | |
| M8466 | | | | | | | |
| M8467 | | | | | | | |
| M8468 | | | | | | | |
| M8469 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8470 | | | | | | | |
| M8471 | | | | | | | |
| M8472 | | | | | | | |
| M8473 | | | | | | | |
| M8474 | | | | | | | |
| M8475 | | | | | | | |
| M8476 | | | | | | | |
| M8477 | | | | | | | |
| M8478 | | | | | | | |
| M8479 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8480 | | | | | | | |
| M8481 | | | | | | | |
| M8482 | | | | | | | |
| M8483 | | | | | | | |
| M8484 | | | | | | | |
| M8485 | | | | | | | |
| M8486 | | | | | | | |
| M8487 | | | | | | | |
| M8488 | | | | | | | |
| M8489 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8490 | | | | | | | |
| M8491 | | | | | | | |
| M8492 | | | | | | | |
| M8493 | | | | | | | |
| M8494 | | | | | | | |
| M8495 | | | | | | | |
| M8496 | | | | | | | |
| M8497 | | | | | | | |
| M8498 | | | | | | | |
| M8499 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8460 | | | | | | | |
| D8461 | | | | | | | |
| D8462 | | | | | | | |
| D8463 | | | | | | | |
| D8464 | | | | | | | |
| D8465 | | | | | | | |
| D8466 | | | | | | | |
| D8467 | | | | | | | |
| D8468 | | | | | | | |
| D8469 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8470 | | | | | | | |
| D8471 | | | | | | | |
| D8472 | | | | | | | |
| D8473 | | | | | | | |
| D8474 | | | | | | | |
| D8475 | | | | | | | |
| D8476 | | | | | | | |
| D8477 | | | | | | | |
| D8478 | | | | | | | |
| D8479 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8480 | | | | | | | |
| D8481 | | | | | | | |
| D8482 | | | | | | | |
| D8483 | | | | | | | |
| D8484 | | | | | | | |
| D8485 | | | | | | | |
| D8486 | | | | | | | |
| D8487 | | | | | | | |
| D8488 | | | | | | | |
| D8489 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8490 | | | | | | | |
| D8491 | | | | | | | |
| D8492 | | | | | | | |
| D8493 | | | | | | | |
| D8494 | | | | | | | |
| D8495 | | | | | | | |
| D8496 | | | | | | | |
| D8497 | | | | | | | |
| D8498 | | | | | | | |
| D8499 | | | | | | | |

6. 特殊辅助缓存器与数据缓存器

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8500 | | | | | | | |
| M8501 | | | | | | | |
| M8502 | | | | | | | |
| M8503 | | | | | | | |
| M8504 | | | | | | | |
| M8505 | | | | | | | |
| M8506 | | | | | | | |
| M8507 | | | | | | | |
| M8508 | | | | | | | |
| M8509 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| M8510 | | | | | | | |
| M8511 | | | | | | | |
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| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8500 | | | | | | | |
| D8501 | | | | | | | |
| D8502 | | | | | | | |
| D8503 | | | | | | | |
| D8504 | | | | | | | |
| D8505 | | | | | | | |
| D8506 | | | | | | | |
| D8507 | | | | | | | |
| D8508 | | | | | | | |
| D8509 | | | | | | | |

| 编号 | 数据缓存器的内容 | 对象机种 | | | | R | W |
|-------|----------|-----------------|-----------------|-----------------|----|---|---|
| | | J _{1N} | J _{2N} | J _{3N} | 初值 | | |
| D8510 | | | | | | | |
| D8511 | | | | | | | |
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