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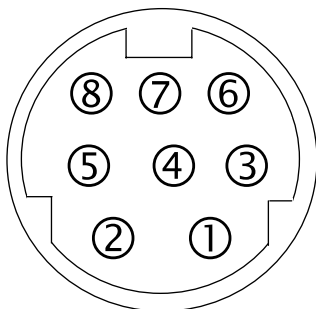
Ch6 : Special Auxiliary Relay & Data Register

Appendix A RS422 Interface Pin Arrangement

Appendix B Troubleshooting & Error Code List

## © Jn series RS422 INTERFACE PIN ARRANGEMENT

◆ Up view the connector of Jn series



1	RD-
2	RD+
3	GND
4	TD-
5	5V+
6	GND
7	TD+
8	

◆ If connect to the data access (with power), don't connect 5V+ to each other.

## © IBM PC RS232-C INTERFACE PIN ARRANGEMENT

9 針 RS - 232	25 針 RS - 232
1 : CD	8 : CD
2 : RXD	3 : RXD
3 : TXD	2 : TXD
4 : DTR	20 : DTR
5 : GND	7 : GND
6 : DSR	6 : DSR
7 : RTS	4 : RTS
8 : CTS	5 : CTS
9 : RI	22 : RI