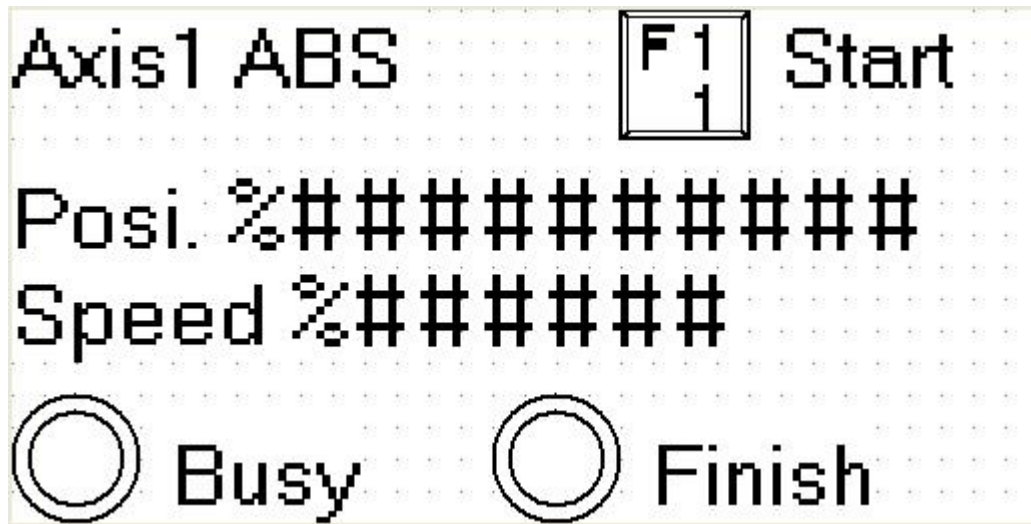


◆ Wiring diagram



1

< Screen 1 of example >



Press [SFT]+[F1] (M560) once under this screen, Axis1 starts to execute position

Posi. [D161, D160] : input target position of Axis1. It is ineffective to change position during operation.

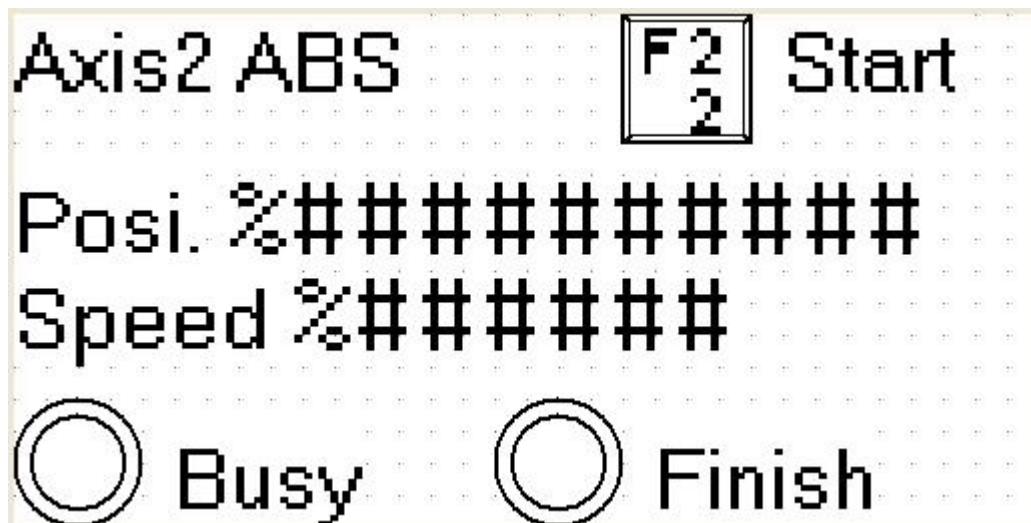
Speed [D163, D162] : change output frequency of Axis1. It is ineffective to change output frequency during operation.

Bias speed \leq Output frequency \leq Maximum speed

During operation, Busy indicator (M562) will be ON. It means Axis1 is busy.

After position of Axis1 is finished, Finish indicator (M567) will be ON.

< Screen 2 of example >



Press [SFT]+[F2] (M570) once under this screen, Axis2 starts to execute position

Posi. [D171, D170] : input target position of Axis2. It is ineffective to change position during operation.

Speed [D173, D172] : change output frequency of Axis2. It is ineffective to change output frequency during operation.

Bias speed \leq Output frequency \leq Maximum speed

During operation, Busy indicator (M572) will be ON. It means Axis2 is busy.

After position of Axis2 is finished, Finish indicator (M577) will be ON.