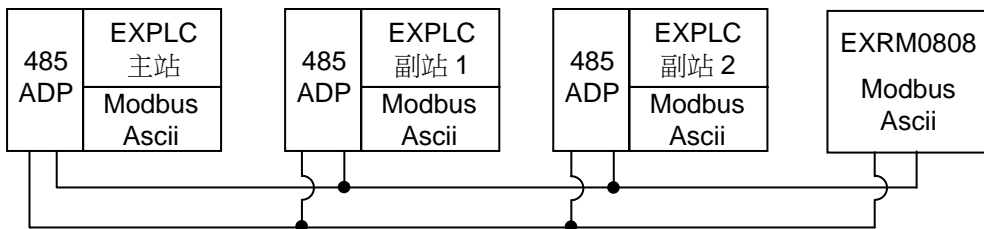
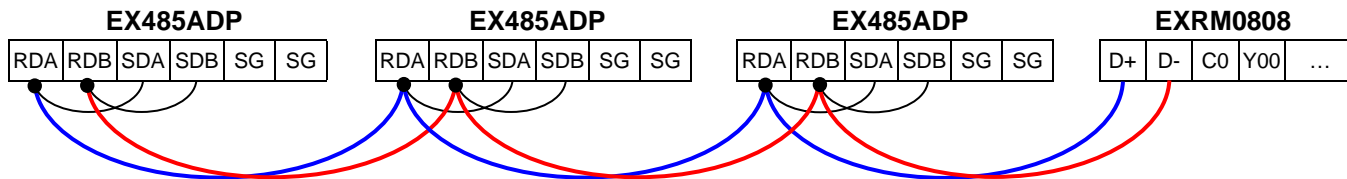


## EXPLC 通訊架構 – Modbus Ascii 模式與 EX485ADP

### ◆系統結構



### 端子接線圖:



### ◆程式功能