EXPLC communication construction – User defined Ascii mode with EX485LNK

♦Configuration

EXPLC Master	485 LNK	485 ADP	EXPLC Slaver 1	485 ADP	EXPLC Slaver 2	485 ADP	EXPLC Slaver 3
	User defined Ascii		User defined Ascii		User defined Ascii		User defined Ascii

Terminal connection:

EX485LNK	**EX485ADP**	**EX485ADP**	**EX485ADP**
RDA RDB SDA SDB SG SG	RDA RDB SDA SDB SG SG	RDA RDB SDA SDB SG SG	RDA RDB SDA SDB SG SG
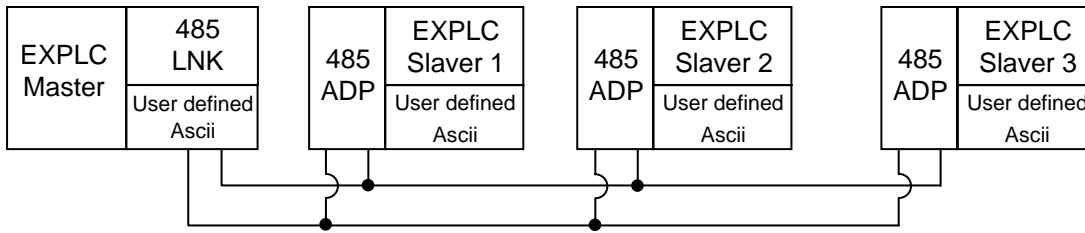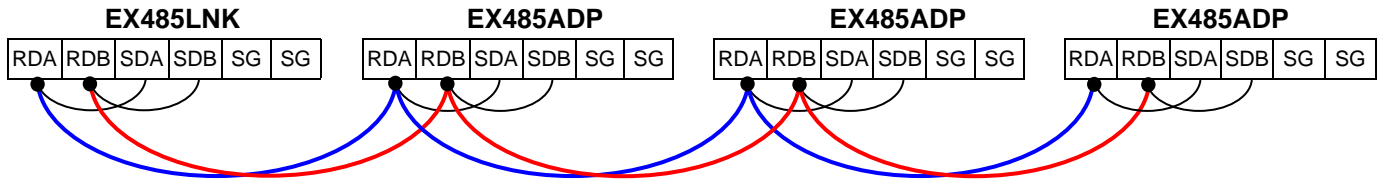
♦At this mode, please set communication format to with STX, ETX1 and ETX2, 7 bits Even Parity, Stop bit 1. Transmission speed and communication format of master and slave have to be the same. Transmission format is defined by user.

Slave will receive data which is sent from master. User has to establish conditions to determine what slave to respond.

♦Program function