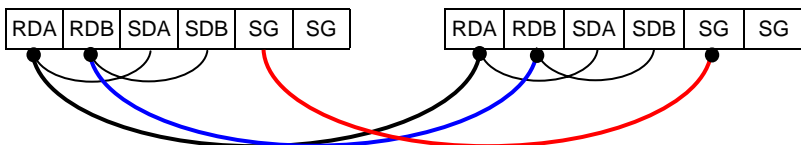


EXPLC communication construction – User Defined Ascii mode

◆ Configuration



Terminal connection of EX485BD:



Note: The version of two PLCs (Master and Slaver) must be the same, i.e., the contents of D8001 of two PLCs are the same.

◆ Program function