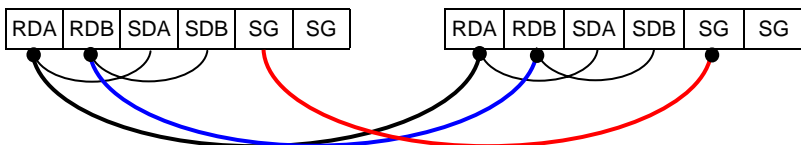


# EXPLC communication construction – PRUN function

## ◆ Configuration



## Terminal connection of EX485BD:



**Note:** The version of two PLCs (Master and Slaver) must be the same, i.e., the contents of D8001 of two PLCs are the same.

D8073 : Parallel Link watch-dog time. Initial value : 500ms

M8073 : Parallel Link error flag

Master station		Communication direction	Slaver Station	
M8070=ON	D490 to D499 (10 points)	→	D490 to D499 (10 points)	M8071=ON
	D500 to D509 (10 points)	←	D500 to D509 (10 points)	

## ◆ Program function