EXPLC communication construction – PRUN function
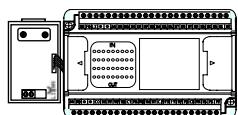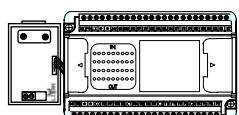
♦Configuration

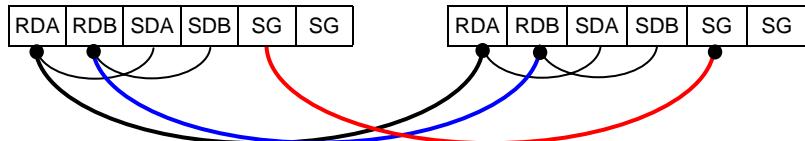

485
BD

EXPLC
Master

485
BD

EXPLC
Slaver

Terminal connection of EX485BD:

RDA	RDB	SDA	SDB	SG	SG		RDA	RDB	SDA	SDB	SG	SG

Note: The version of two PLCs (Master and Slaver) must be the same, i.e., the contents of D8001 of two PLCs are the same.

♦Program function