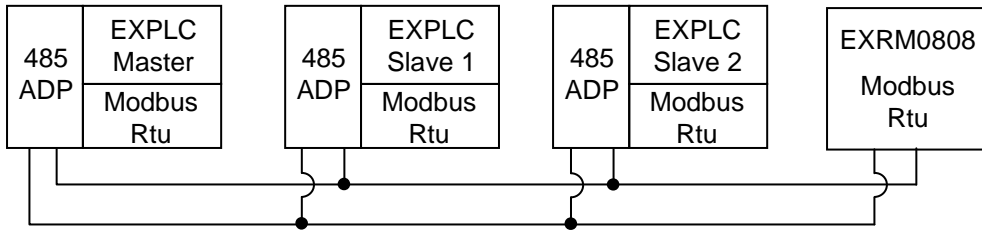


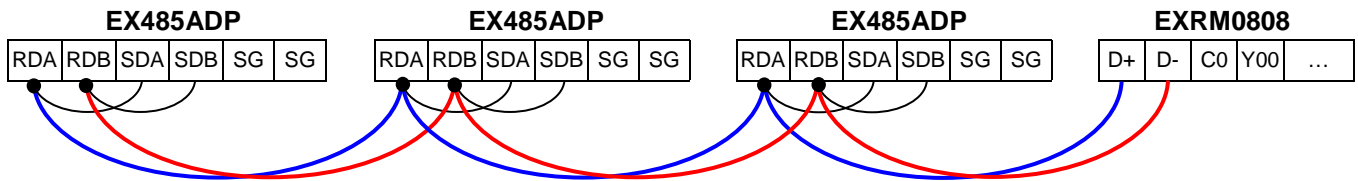
EXPLC communication construction – Modbus Rtu mode with EX485ADP

◆ Configuration

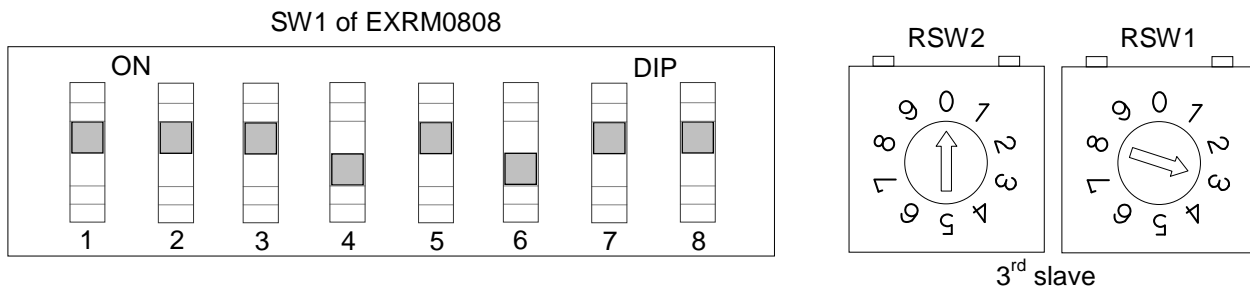
Master communication format of this example : H6097 (Modbus RTU, 19200, 8e1)



Terminal connection:



Switches of EXRM0808 :



Note : About communication format of master, please refer to user's manual of Ex1,Ex2 series RS command; format of Remote I/O, refer to manual of EXRM0808.

◆ Program action

M600 ON : start communication

M999 ON : read mode (read slave D0 address and store it to master D204)

M999 OFF : write mode (write to slave D4 address)

◆ Program function