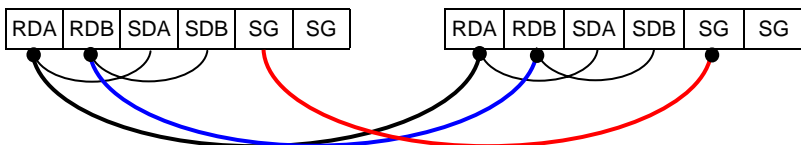


## EXPLC communication construction – RS function

### ◆ Configuration



### Terminal connection of EX485BD:



**Note:** The version of two PLCs (Master and Slaver) must be the same, i.e., the contents of D8001 of two PLCs are the same.

Master station	Communication direction	Slaver Station
D480 to D499 (20 points)	→	D480 to D499 (20 points)
D500 to D519 (20 points)	←	D500 to D519 (20 points)

### ◆ Program function