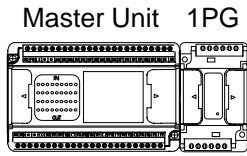
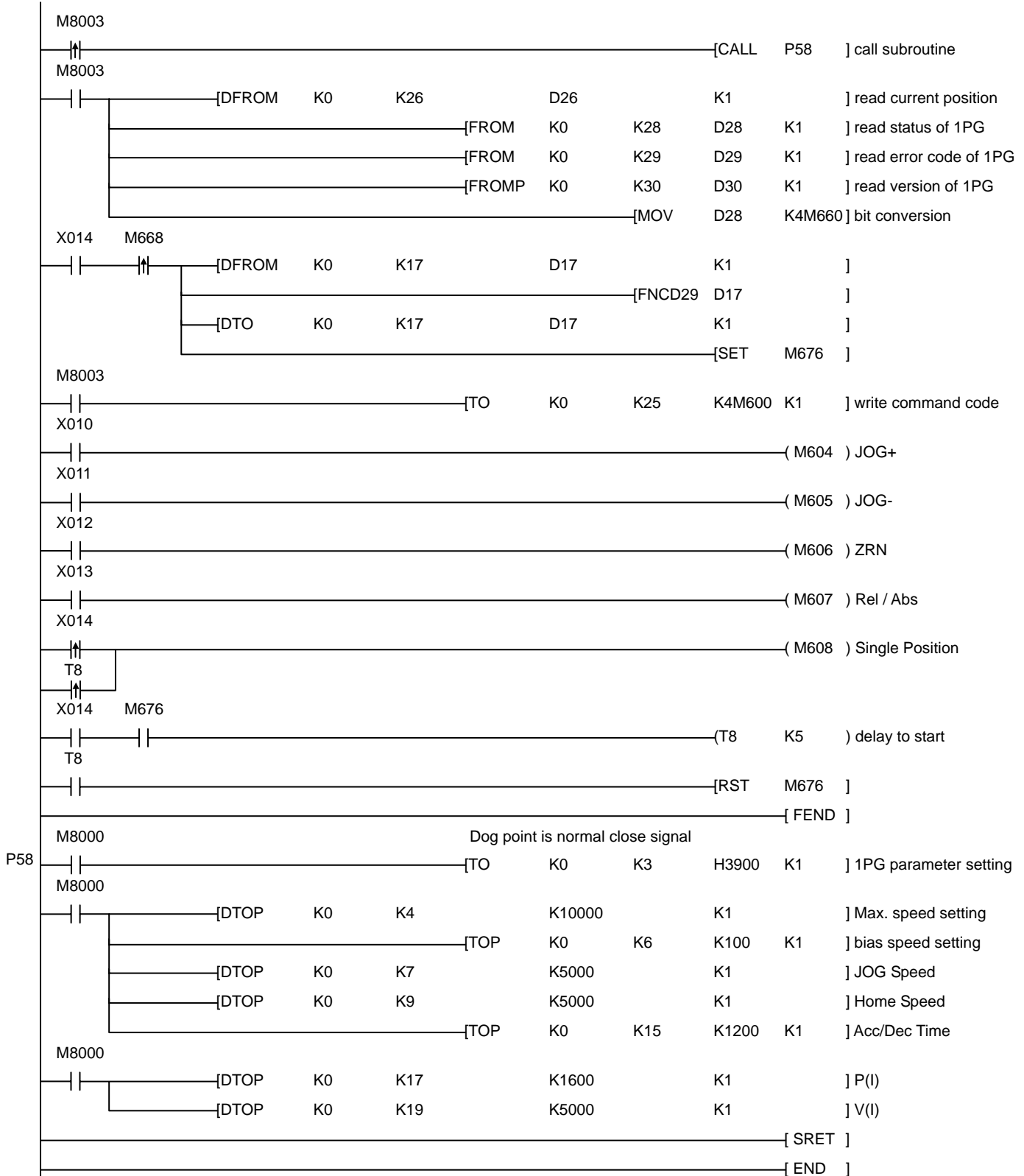


EX8-2. JOG forward / reverse + Zero return + Single-speed position operation

◆ Configuration



◆ Sample Program



Parameter setting: if dog point is normal open signal (N.O.), then it will be —[TO K0 K3 H2900 K1]

LIYAN PROGRAMMABLE LOGIC CONTROLLER

1PG-eapp0512v122a

LIYAN ELECTRIC INDUSTRIAL LTD.

TEL : 886 - 4 - 25613700

FAX : 886 - 4 - 25613408

Website : <http://www.liyanplc.com>

E - mail : twliyan@ms16.hinet.net